

Work Order ID 105626

105626

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August-09-13 2:36:28 PM

Item ID: D350-636-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 8/08/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/09/13 Req'd Qty: 1.00 *1*

Customer: CERAH01

Reference: RMA RA111563

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan	Accept	Reject	Reject	Insp.
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Draw Nbr	Revision Nbr
D2750	F
D3492	C
IIN-D350-636	I

100 0.00

100

QC

Memo

0.00

Quality Control

INSPECT RA111563
1 X D350-636-013 B96891

110 0.00

110

Eng

Memo

0.00

Engineering

ENGINEERING TO DECIDE TO SCRAP OR REWORK

Scrap. Angle pushes step too
far away from tube. 9/13/13

Scrapen SCRAP
RA # 111563

eng 8/13/13

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-636-013	CHG	CHG006
DESC.	Skidtube Assembly	STC	SH99-7
LOT	B96891	STC	SR00646SE
MODEL	AS350/355	STC	
PATENTS US #5735484, CA #2222184 EUROPEAN No # 0823555		MADE IN CANADA	

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

MS 13-08-14
Cpl 13-8-14

Picklist Print

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Work Order ID: 105626

Parent Item: D350-636-013

Start Date: 8/08/13

Required Date: 8/09/13

Parent Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H02.09.25Rearranged procedure steps KJ
 IPP rev I 06.03.30 Per rev. D dwg EC
 IPP Rev:J 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC
 IPP Rev:K 08-09-23 revF as per dwg DD verified by:ec IPP Rev:L 10.06.22 revise seq110
 DD verf:EC IPP Rev:M 10.10.01 as per IIN revH DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-013		Manufactured	No				Each	5.0000		1			
Skidtube LH Air Cruiser / Apical Tri-Bag Compat.													

Location

Loc Qty

Loc Code


FG
 100579
 87013
 FG072
 103289
 104827
 95530

2
 1
 1
 3
 1
 1
 1

98891

1

12



RA 111563 D350-636-013 **B96891**

Received @ Dart July 10th, 2013
Inspected @ Dart July 15th, 2013

CUSTOMER: ERA HELICOPTERS LLC
CUSTOMER CONTACT: CHAD HINE
SHIPPED FROM: LAKE CHARLES LA, USA

Instructions for RA 111563 D350-636-013 B96891 CHG 006

- FWD bend has an angle of 2.23°
- Many scratches along the skid tube (mostly in fwd saddle area)
- **Engineering decision for what to do with the skid tube**
- Kit is complete

Time Estimate = Engineering decision

Departments Required: Engineering

Pictures Attached = NO

QTY INSPECTED = x1 D350-636-013 B96891

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

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